



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0433.006

DVS ZERT hereby certifies that the company

**DB Cargo Polska S.A.
ul. Klokocinska 51
44-251 Rybnik
Poland**

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 30.03.2020 until 05.11.2022

Düsseldorf, 30.03.2020
Place and date of issue

M.Eng. Kolodziej
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	FW,BW
	1.2	t = 6 - 24 mm	FW
131	23	t = 1 - 12 mm	FW;BW
135	1.1	t = 3 - 12 mm D = 22 - 44 mm	FW
	1.2	t = 3 - 24 mm	FW
	1.2, 1.3	t = 3 - 70 mm	BW
	1.2/11.1	t = 3 - 30 mm	-
	1.2/X120Mn12, 72/X120Mn12	t = 3 - 5 mm	FW
	1.3	t >= 3 mm	FW

Area of Application:

- new construction of parts and components for rail vehicles
- Welding technology repair of rail vehicles according to national sets of rules
- except design
- Classification level CL 1 according to DIN 27201-6 for repairing

Responsible Welding Coordinator(s):

Piotr Musialek (IWE) born: 11.10.1970

Deputy with equal rights:

Bartosz Gieron (IWE) born: 26.06.1992

Representative:

Zbigniew Cipcer (IWS) born: 30.10.1977
 Marcin Gorywoda (IWS) born: 03.12.1976
 Lech Jarkiewicz (IWS) born: 18.10.1959
 Marcin Kowalkowski (IWS) born: 03.02.1984
 Dawid Niesporek (IWS) born: 16.07.1984
 Dariusz Piechula (IWS) born: 16.08.1975
 Dariusz Skowronek (IWE) [external] born: 12.05.1991
 Jan Tytko (IWS) born: 28.06.1986

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Piotr Musialek (IWE) exist.

registration ON EN15085:

DVSZERT/15085/CL1/433/1A1/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.